

W & A

8, 12, 16 ROW TOP LEVELING STACKER TOOL BAR

OPERATOR'S MANUAL

TO THE OWNER:

Congratulations on your purchase of a new W & A Top Leveling Stacker Tool Bar. Your selection is an indication of your awareness of the need for intensive engineering, research, design, durability and dependability that has gone into its production.

Be sure to read all the instructions in this manual before placing the machine in use. Safety precautions along with adjustments should be learned and also taught to anyone who operates the machine. Remember, an implement which is properly maintained, adjusted, and safely operated saves time, labor and money.

After the operating season, thoroughly clean your stacker bar and inspect it. Preventive maintenance pays dividends. Your dealer has original equipment parts which assure proper fit and best performance.

Thank you for purchasing this W&A product.

For Your Convenience, Please Fill In The Following:

Model: _____ No: _____

Dealer Name: _____ Date Purchased: _____



Quality Products from

W & A MANUFACTURING COMPANY

P.O. Box 5238, Pine Bluff, Arkansas 71611

Phone: (870) 534-7420

Fax: (800) 336-1318

Website: www.wamfgco.com

SAFETY

SI NO LEE INGLÉS, PIDA AYUDA A ALGUIEN QUE SI LO LEA PARA QUE LE TRADUZCA LAS MEDIDAS DE SEGURIDAD.



THIS SYMBOL MEANS

-ATTENTION!

-BECOME ALERT!

-YOUR SAFETY IS INVOLVED!

SIGNAL WORDS:

The signal words DANGER, WARNING and CAUTION are used with the safety messages in this manual and with each safety sign. They are defined as follows:

DANGER: Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations typically for machine components which, for functional purposes, cannot be guarded.

WARNING: Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.

CAUTION: Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

- Safety of the operator and bystanders is one of the main concerns in designing and developing our products. However, every year accidents occur which could have been avoided by a few seconds of thought and a more careful approach to handling equipment. You, the operator, can avoid many accidents by observing the following precautions in this manual. To avoid personal injury or death, study the following precautions and insist those working with you, or for you, follow them.

IMPORTANT **SAFETY INSTRUCTIONS**



This is the safety alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury or death. Follow the recommended precautions!

SAFETY PRECAUTIONS

- Before operating your Stacker Tool Bar, thoroughly read and understand your operator's manual. If you do not understand any portion of the operator's manual, contact your dealer or W & A Manufacturing Company immediately.
- Train all new personnel and review instructions annually with existing workers. A person who has not read and understood all operating and safety instructions is not qualified to operate the machine. An untrained operator exposes himself and bystanders to possible serious injury or death.
- Clear the area of people, especially small children, before starting unit.
- Do not allow riders at any time.
- Place all controls in neutral, stop tractor engine, set park brake, and wait for all moving parts to stop before service, adjusting, repairing or unplugging.
- If safety signs are missing, illegible, or damaged, they should be replaced. See list of safety signs. Keep safety signs clean and legible.
- Furnish this manual to the new owner if the machine is sold.
- Inspect machine daily for worn parts, hydraulic leaks, frayed hoses, and make necessary repairs. Tighten all bolts and make sure all fasteners are in place.
- Unauthorized modifications to the machine may impair the function and/or safety and affect machine life. Make **NO** unauthorized modifications. **DO NOT REMOVE** orifice fittings from hydraulic cylinders.
- Never stand between implement and tractor when hitching. Extreme care should be used to prevent injury to the hands or fingers. *Stop tractor engine and set brake before installing hitch pins.*
- Lower wings and machine before servicing, adjusting, leaving, or storing machine.

TRANSPORTING

- Comply with all federal, state, and local laws for implement transport on public roads.
- Watch for obstructions overhead and to side while transporting.
- Do not drive at speeds over 20 MPH (33 kph). Always drive at a reasonable speed to maintain control for the situation at hand.
- When descending steep grades select a sufficiently low gear to maintain proper control with minimum braking. Do not “Free Wheel”. Always keep the tractor in gear.
- Never transport machine unless hydraulic systems are completely charged with hydraulic oil and transport safety locks are engaged.
- Raised wings can contact electric utility lines and overhead obstructions. Severe shock, injury, or death can result. Electrocutation can occur without direct contact. Drive carefully. Measure overall transport height and be sure of clearance.
- When transporting on a road or highway, use adequate warning symbols, reflectors, and SMV (slow moving vehicle) emblem as required. Do not transport at night or low light conditions.

OPERATIONS

- Never start or operate machine unless sitting on tractor seat.
- Always make sure hydraulic system is fully charged with oil before use. Failure to bleed the system of all air can cause folded wings or entire machine to drop suddenly.
- Make sure front of tractor is properly weighted for safe steering control and operation.
- Clear the area of people, especially small children, before starting the unit.
- Do not operate hydraulic wings and/or arms until you are sure all bystanders are clear of area.
- Coulter, disk and marker blades are sharp. Use extreme care when adjusting or servicing. Keep hands and feet from beneath blades.

SERVICE/MAINTENANCE

- Before working on this machine stop the tractor, set the brakes, disengage the PTO and power drive, shut off the engine and remove the ignition key.
- Securely block machine when working on or under it. To prevent injury in case of hydraulic failure or inadvertent lowering by another person, unfold wings and arms and securely block.
- Always use the proper tools or equipment for the job.
- Properly tighten all hardware.
- Relieve pressure from hydraulic system before servicing or disconnecting from tractor.
- Inspect all hydraulic hoses and components to be sure they are in good condition and that all connections are tight.
- Escaping hydraulic oil under pressure can produce enough force to penetrate the skin, causing serious personal injury or infection. Before applying pressure to the system, be sure all connections are tight and that lines, pipes, and hoses are not damaged. Before disconnecting lines, be sure to relieve all pressure. Hydraulic oil escaping from a very small hole can be almost invisible. Wear proper eye and hand protection and use a piece of cardboard or wood - not your hands - to search for suspected leaks. If injured by escaping hydraulic oil, **seek emergency medical attention immediately.** Serious infection or reaction can develop if proper medical treatment is not administered immediately.
- When remote cylinders are connected to the hydraulic system, cycle the control lever about three times to remove air from the cylinder and hoses. With air in the system, raised equipment can drop accidentally and cause personal injury or damage.
- Never use machine until all guards and safety devices are securely in place.

UNDERSTAND THAT YOUR SAFETY AND THE SAFETY OF OTHER PERSONS IS MEASURED BY HOW YOU SERVICE AND OPERATE THIS MACHINE.

LEARN ALL SAFETY RULES FOR THIS STACKER TOOL BAR AND TEACH THEM TO ANYONE WHO MIGHT OPERATE IT.

SAFETY SIGNS

- Keep safety signs clean and legible at all times.
- Replace safety signs that are missing or have become illegible.
- Replaced parts that displayed a safety sign should also display the current sign.
- Safety signs are available from your dealer or W & A Manufacturing Company.



A. WARNING - Operator's Manual Sign Number 461123



B. WARNING - High pressure Fluid Hazard Sign Number 461113



C. DANGER - Crushing Hazard Sign Number 461138

D. DANGER - Electrocution Hazard Sign Number 461137



E. WARNING - Overhead Wing Hazard Sign Number 461135

F. Amber Reflectors - Also located at both front ends of center section and at front ends of wings. Total of six required. Sign Number 461200.

NI. Red Reflectors - Located on rear of stacker bar opposite Amber Reflectors. Total of six required. Sign Number 461201.

LUBRICATION & MAINTENANCE



Lower Wings and Unit Before Servicing, Adjusting or Leaving Unit.

DAILY OR AFTER 10 HOURS OF OPERATION:

Grease all hinge assemblies and top leveling arm pins.

Retighten all bolts and check that all fasteners and keepers are in place and secure. Special attention should be given to roll pins securing wing pivot pins and bolts securing leveling arm pins.

PERIODICALLY:

Thoroughly clean and inspect your stacker bar. Tighten all bolts as needed and check that all fasteners and keepers are in place and secure.



Be sure all hydraulic connections are tight and hoses are not worn or damaged. Hydraulic oil leaking under pressure can penetrate the skin and cause infection or other injury.

TO PREVENT PERSONAL INJURY:

Relieve all pressure before disconnecting lines. Before applying pressure, make sure all connections are tight and in good condition. Never use your hand to check for suspected leaks under pressure. Wear proper eye and hand protection and use a piece of cardboard or wood for this purpose. If injured by leaking fluid, SEEK EMERGENCY MEDICAL ATTENTION IMMEDIATELY.

Check cylinder pins and hitch pins for wear and replace as required.

Grease all hinge assemblies and top leveling arm pin before storing implement for an extended period of time.

Review safety instructions with all operators annually.



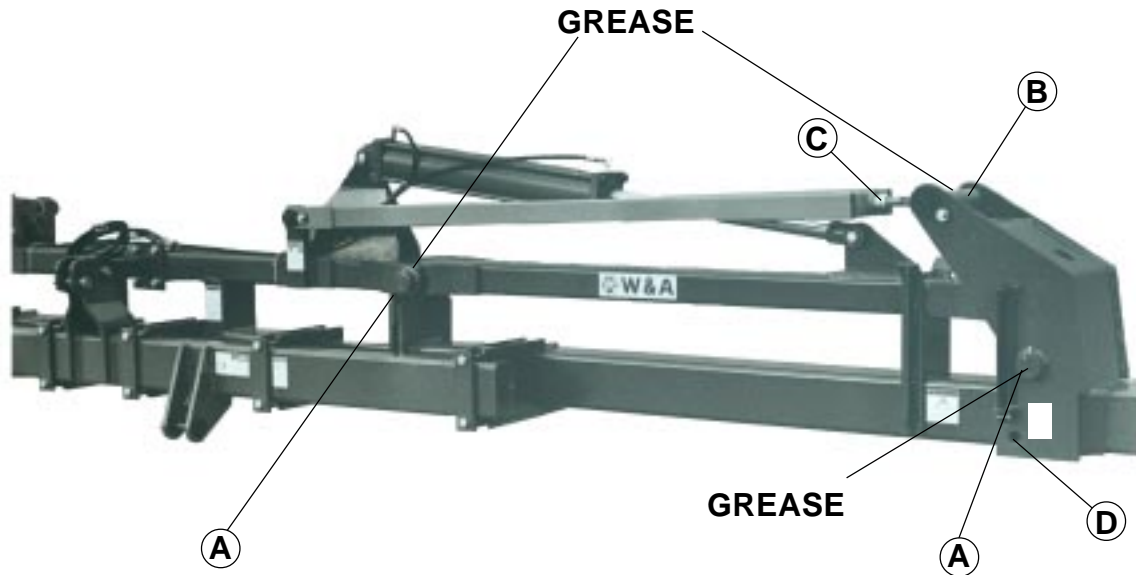
*Be Extra Cautious
around Moving Machinery!*

ASSEMBLY



EXTREME CARE SHOULD BE USED DURING ASSEMBLY TO PREVENT INJURY TO HANDS, FINGERS AND FEET.

1. Mount center section to three point hitch of appropriately sized tractor and park on a flat level surface.



2. Grease 2" pivot pins (A) and 1½" top leveling pins (B) found in wings.
3. Keeping wing level, align wing pivot hole (A) with hole in power lift arm and install 2" pivot pin. Be sure end of pivot pin with ½" hole matches hole in wing collar, and secure pin with ½" roll pin provided.
4. Install 1½" top pin through wing and end of leveling arm (B). Secure with ½" x 1½" bolt, flat washer, and lock washer provided.
5. Using same method, install other wings.
6. Level wings by adjusting leveling T bolt and tighten lock nuts securely.
7. Grease all pivot pins and top pins.

8. Inspect all factory installed bolts and check that all fasteners and keepers are in place and secure.
9. Inspect factory installed hydraulics.



Be sure that all hydraulic connections are tight and that hoses are not damaged. Hydraulic oil leaking under pressure can penetrate the skin and cause infection or other injury.



TO PREVENT PERSONAL INJURY:

Relieve all pressure before disconnecting lines. Before applying pressure make sure all connections are in good condition. **NEVER USE YOUR HAND** to check for suspected leaks under pressure. Wear proper eye and hand protection, and use a piece of cardboard or wood for this purpose. If injured by leaking fluids **SEEK MEDICAL ATTENTION IMMEDIATELY.**

When remote cylinders are connected to the hydraulic system, cycle the control lever about three times to remove air from the cylinder & hoses. With air in the system, raised equipment can drop accidentally and cause personal injury or damage.

SAFETY FIRST



**ACCIDENTS
DON'T JUST HAPPEN
THEY ARE CAUSED**

ADJUSTMENTS & OPERATION



Lower Wings and Unit Before Servicing, Adjusting, or Leaving Unit.

1. Make all adjustments on a flat level service.
2. Level wings by adjusting leveling T bolt and tighten locking nuts securely. **Do not allow wings to droop.** Machine is designed to operate level.
3. Gauge wheels should be set to allow tool to work at the desired depth.
4. Never attempt to turn with implement in down or working position.
5. To operate your stacker planter tool bar as a rigid bar, install lock pins through hole in wings (D) and center section and secure with klik pins provided. **Prior to stacking these pins must be removed** and returned to the storage location. Stacker bedder bars do not require lock down pins.

NOTE: Maximum total weight allowed on each wing is 3,200 pounds.



A quick hitch must be used even if the top link is not pinned to insure the stacker bar, when folded into transport position, will not tip forward into the tractor.



Install proper ballast on front of tractor to insure safe and proper steering at all times.



DO NOT LOWER wings until you are first sure that nobody is standing under or near tool bar.

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WARRANTY

W & A Manufacturing Company warrants all products manufactured and sold by it to be free of defects in material and workmanship and to perform as represented, subject to the following conditions

- (A) Warranty applies only if installed and operated according to instructions.
- (B) Written authorization must be obtained prior to return of material for inspection. Material is to be returned prepaid.
- (C) Warranty does not apply to labor for parts replacement, nor does it apply to damage by accident, abuse, misuse or failure caused by not operating according to instructions.
- (D) Warranty is void if changes are made in the product in the field by other than a W & A representative or by instructions from the factory.

W & A Manufacturing Company reserves the right at any time to make changes in the design, materials and/or specifications of any of its products without thereby becoming liable to make similar changes in equipment previously manufactured.

Written authorization must be obtained prior to the return of any equipment purchased from W&A Manufacturing Company. No penalties will be charged if equipment had been placed on display by a W & A representative or if reasons for return are errors or faults of W & A Manufacturing Company. If return is for the benefit of the customer and the equipment is returned by prepaid freight in a new, unused and resalable condition, credit (based on original purchase price) will be issued less a 10% fee for restocking and other handling expenses.



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